

**CLAIMS:**

1. A pistol-grip tool having first and second chucks one of which may be replaced by the other at a common driving position; a releasable device such as a clutch operable to disconnect the rotary drive shaft from the chuck at the driving position when the chucks are to be interchanged; a chuck-changing unit operable with drive obtained from the drill motor, after the device has been released, to re-position and then to turn it about the drive shaft axis to occupy a position in front of the pistol-grip bringing the second chuck from a position in front of the pistol-grip to the common driving position; and a mechanism operable by the same hand of the tool user as is holding the pistol-grip, to initiate operation of the chuck-changing unit and the disengagement and re-engagement of the device so that the drive from the drive shaft is only imparted to the chuck at the driving position when the other chuck is occupying a position in front of the pistol-grip of the tool.  
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2. A tool as set forth in claim 1, including a finger button alongside the pistol-grip which can only operate the device when the drive shaft is not rotating.  
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3. A tool as set forth in claim 1 or claim 2, having a part which carries the chucks and which has two degrees of freedom so that it is bodily rotatable about the drive shaft and is also rotatable in its own plane.
4. A tool as set forth in claim 3, in which said part carries a rotatable disc having an arcuate section of a toothed track, of a and the device comprises a gear through which the drive shaft is slidable without relative rotation and which is displaceable into and out of mesh with the arcuate section of the track by reciprocation of the drive shaft.  
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